

FINISHED FILTER ROD DESCRIPTIVE

MANUFACTURING CENTER  
MARLBORO LIGHTS KS REGULAR SP - GCC TAR/NICOTINE  
BRAND CODE-00660 (GCC)

EFFECTIVE DATE: 03/20/96  
GULF COOPERATIVE COUNCIL

APPLIES TO EXPORT FORMULAS: 83 86 87 284

MACHINE TYPE : KDF-2

FILTER ROD LENGTH : 108.0 MM  
FILTER CIRCUMFERENCE : 24.45 MM (LASER)  
NUMBER UP : 4  
PLUG LENGTH : 27.0 MM  
ROD R.T.D. : 475 MM H2O (TOTAL ENCAP)  
PLUG R.T.D. : 123 MM H2O

FILTER ROD : F/S: 108/24.45/FT-111/260GU/475MM/8% PZ 07-004-A

PLASTICIZER : TRIACETIN PZ 05-800-A  
APPLICATION PERCENT : 8.00 % OF DRY WEIGHT  
APPLICATION WEIGHT : 5.50 GRAMS/100 RODS 1.37 GRAMS/25 RODS

FILTER TOW : FT-111 #10 (EASTMAN) 05-111-E  
: FT-111 #10 (CELANESE) 05-111-C

DENIER PER FILAMENT : 2.6  
TOTAL DENIER : 39,000  
CROSS SECTION : # 10

PLUG WRAP : 26.25MM X 4000M KC 260M4T 06-296-A

ANCHOR ADHESIVE : FULLER WB 3918 RL 61-066-A

GLUE APP. FOR ANCH. ADH: SINGLE GLUE LINE

LAP ADHESIVE : NATIONAL 34-2760 (FORMERLY 70-4245) 61-464-A

DRY WEIGHT : 68.70 GRAMS/100 RODS 17.18 GRAMS/25 RODS  
DRY WEIGHT W/ GLUE : 68.93 GRAMS/100 RODS 17.23 GRAMS/25 RODS  
WET WEIGHT W/ GLUE : 74.43 GRAMS/100 RODS 18.60 GRAMS/25 RODS

SAP CROSS REFERENCE #:

FILTER: 07004A

2057683924

REASON FOR CHANGE : SAP FILTER CODE CHANGED FROM B07004 TO 07004A TO  
: ALLOW FOR WAREHOUSING OF FINISHED FILTERS. NEW  
: FILTER ROD DESCRIPTION ADDED TO FILTER SPEC.  
: MATLS/ADHS UPDATED IF APPLICABLE. NO OTHER CHGS.

PREPARED BY : K. V. SMITH PRINTING DATE : 3/19/96  
PREPARATION DATE : 3/19/96 PRINTING TIME : 7:16:14

APPROVED BY:

*Janice M Busch*

SUPERCEDES SPECIFICATION DATED: 2/19/96